



TO : Petersen Aluminum Corporation
10551 PAC Road
Tyler, Texas 75707

Attention : Mr. Josh Jacobi

FROM : Thomas M. Shingler, PE
Licensed Structural Engineer
Design Dynamics, Inc.

DATE : October 6, 2015

SUBJECT : ASTM E-1592
HWP-12S Wall Panel
1.371" dp. x 12" wide (nominal) x 24 ga. steel
ASTM E-1592 Procedure for the Determination of Wind
Uplift Capacity @ 1.33 ft. & 4.00 ft. Clip Spacings



TEST PROCEDURE : ASTM E-1592
STANDARD TEST METHOD FOR THE STRUCTURAL
PERFORMANCE OF SHEET METAL ROOF AND SIDING
SYSTEMS BY UNIFORM STATIC AIR PRESSURE

DIFFERENCE.

PURPOSE : To determine the Ultimate Wind Uplift Capacity of the submitted metal
wall system when fastened at various clip spacings.

TEST DATE : September 21, 2015 (9 spans @ 1.33 ft. o/c)
September 23, 2015 (3 spans @ 4.00 ft. o/c)

TEST SPECIMEN : HWP-12S Profile @ 1.371" dp. x 12" wide (nominal) x 24 ga. steel

TEST CHAMBER : Composed of a floor mounted reinforced wooden frame capped
with a reinforced wood frame/purlin system designed to support
the test specimen.
The test pressures were applied to the specimen via a 4 mil plastic
film designed to accurately configure to the panel profile and give
both the panel shape and the sidejoint elements full degree of
freedom during the loading process.

PURLIN MEMBERS : 16 ga. steel stud supports. Stud members were spaced at either 1.33 ft. or 4.00 ft. on centers and represent the minimum and maximum stud spacing extremes for the wall panel being tested.

PRESSURE INDICATOR : Extech Model HD700 Differential Pressure Manometer with a 0-2 psi (0-288 psf) range and a min/max "hold" feature which "locks" at the ultimate test pressure.

DIGIMATIC CALIPER : Honeywell Model Short Longfellow Linear Position Transducer with 0-6" of travel.

INSTALLATION : The system was inverted and panels were installed with one (1) piece 20 ga. stainless steel clips which were screw-attached to the top flanges of the 16 ga. steel stud members using two (2) #14-13 x 1 1/2" long self drilling flat head, CONCEALOR fasteners. Sidejoints consisted of panel-to-panel longitudinal edge engaged male/female joint. Continuity fasteners were located at the top of the sidelap joints at panel ends. Transparent/flexible plastic film (Visqueen @ 4 mils thick) was applied loosely between panels and the top flange of the various 16 ga. stud members. This plastic film was also tucked into each panel sidejoint to create a vacuum seal, but not restrict sidejoint movement under load.

PROCEDURE : The individual panels were installed into the test chamber as a seven (7) panel wide array per standard field techniques. The specimen was checked for proper adjustment and all vents closed in the pressure measuring lines. The required deflection measuring apparatus' were installed at their specified locations. These locations are illustrated on an enclosed sketch.

Initially the system was preloaded to (-) 5 psf to insure proper seating of the panels, clips and plastic film.

After the preloading process, initial deflection measurements were taken at the eight (8) key panel locations. These initial deflection readings represented the zero position/zero load specimen status from which all readings were referenced. Individual data sheets and graphic plots of the deflection readings are enclosed with this report.

A "step loading" procedure was used with load increments of 10 psf.

At each increment pressure level, the test pressure was maintained for a period of not less than sixty (60) seconds.

After the sixty (60) second pressure “hold” period, measurements were recorded at each of the eight (8) critical panel locations.

Also during this time period..... broad-flat areas of the panels, sidejoints and clips were visually inspected for signs of localized distress.

At the end of each pressure “hold” phase, the test chamber was returned to a zero pressure status and deflection measurements were once again recorded to check for meaningful “set” in the system.

Ever-increasing pressure values were applied and deflection values recorded both at the pressure as wells as at zero.

This product continued until the Ultimate Uplift Pressure of the panel or a panel system component demonstrated “distress”.

The Allowable Uplift Capacity for the tested system is the Ultimate Uplift Pressure divided by a Factor-of-Safety of 2.00.

The Allowable Uplift Pressure for the panel system established at both the 1.33 ft. and the 4.00 ft. stud spacing, with intermediate Allowable Uplift Pressures being determined via linear interpolation between the two (2) test-established extremes.

ASTM E-1592 TEST RESULTS :

Span, ft.	Ultimate Pressure, psf	Allowable Pressure, psf
1.33	(-) 183.3	(-) 91.7
4.00	(-) 97.4	(-) 47.7

ALLOWABLE WIND UPLIFT LOAD/SPAN CHART :

Panel Span, ft.	Allowable Wind Uplift Pressure, psf
1.33	(-) 91.7
1.67	(-) 86.2
2.00	(-) 80.7
2.33	(-) 75.2
2.67	(-) 69.7
3.00	(-) 64.2
3.33	(-) 58.7
3.67	(-) 53.2
4.00	(-) 47.7

General Notes :

1. The Allowable Pressure is the Ultimate Test Pressure divided by a Factor-of-Safety (Load Factor) of 2.00.
2. The published Allowable Wind Uplift Pressure considers panel buckling strength, sidejoint disengagement resistance and clip/sidejoint interactive strength only.
3. The clip-to-substrate fastener capacity must be investigated by a design professional and consider the clip pry coefficient where applicable.

***** END OF REPORT *****



Farabaugh Engineering and Testing Inc.

Project No. T269-15

Report Date: September 30, 2015

Total Pages (inclusive): 19

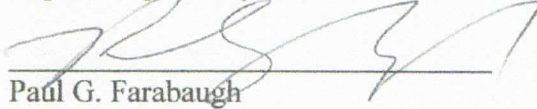
ASTM E1592
STANDARD TEST METHOD FOR
STRUCTURAL PERFORMANCE OF SHEET METAL ROOF AND SIDING
SYSTEMS BY UNIFORM STATIC AIR PRESSURE DIFFERENCE

HWP SERIES PANEL
HWP-12S WALL PANEL

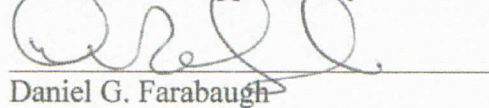
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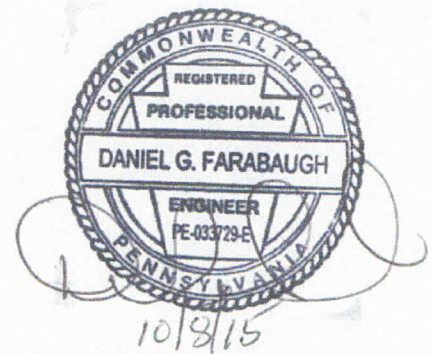
PETERSEN ALUMINUM CORP.
10551 PAC ROAD
TYLER, TX. 75707

Report Prepared By:

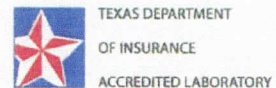

Paul G. Farabaugh

Reviewed and Approved By:


Daniel G. Farabaugh



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Project No. T269-15

ASTM E1592-01
STANDARD TEST METHOD FOR
STRUCTURAL PERFORMANCE OF SHEET METAL ROOF AND SIDING
SYSTEMS BY UNIFORM STATIC AIR PRESSURE DIFFERENCE

Purpose

This test method covers the evaluation of the structural performance of Sheet Metal Panels and Anchor to Panel Attachments for roof or siding systems under uniform static air pressure difference.

Test Date

9/21/15 Test #1 - 9 spans @ 1'-4" o.c.

9/23/15 Test #2 - 3 spans @ 4'-0" o.c

Test Specimen

Manufacturer. Petersen Aluminum
 10551 PAC Rd.
 Tyler, TX. 75707

Panel: HWP-12S Wall Panel, 12"(nominal) Panel Width, 24 Ga. Steel

Panel Clip 20 ga. x 2.5" wide clip.

Testing Apparatus

A vacuum test chamber was used with two static pressure taps located at diagonally opposite corners. A controlled blower provided a vacuum to uniformly load the specimen mock-up. Calibrated manometers were used to measure the pressure at each pressure tap. The uniform load pressure was performed in the negative direction to monitor wind uplift on the panel specimen mock-up. Calibrated deflectometers were attached to monitor panel deformation as shown.

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Installation

- The panels were installed on to 16 ga supports with the negative pressure clips using #14 - 13 x 1-1/2" long self drill, flat head, Concealor fasteners (2 fasteners per clip). Continuity fasteners were located at the top of the sidelap joints at panel ends.
- Plastic (4 mil thick) was employed loosely between the panels and subgirts and in the side joints to create a vacuum seal.

Procedure

- The specimen was checked for proper adjustment and all vents closed in the pressure measuring lines.
- The required deflection measuring apparatus' were installed at their specified locations.
- A nominal initial pressure was applied equal to at least four times but not more than ten times the dead weight of the specimen. This nominal pressure was used as the reference zero and initial deflection readings were recorded.
- At each load increment, pressure was maintained for a period of not less than 60 seconds and until the deflection gages indicated no further increase in deflections.
- Successive increments were achieved as above until failure or ultimate load was reached.

The test was conducted according to the procedure in ASTM E-1592-01 and as noted herein. In our opinion the tape and plastic had no influence on the results of the test.

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TEST #1

Specimen: HWP-12S Wall Panel, 12"(nominal) Panel Width, 24 Ga. Steel

Clip Spacing: 1'- 4" o/c

NEGATIVE (UPLIFT) TEST PRESSURE

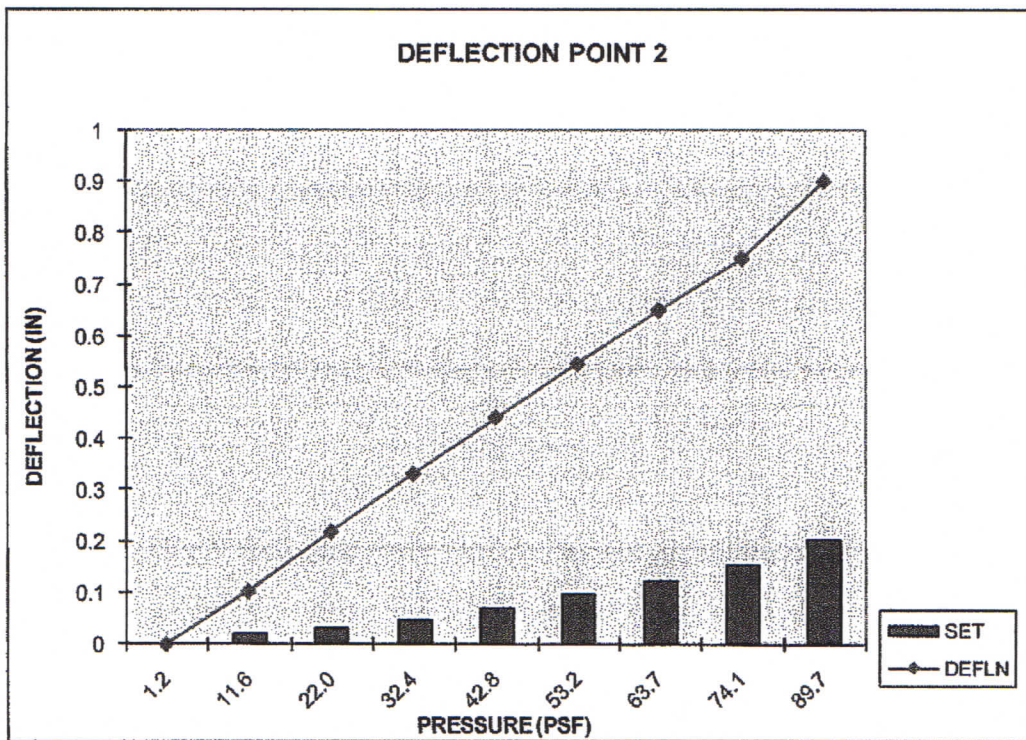
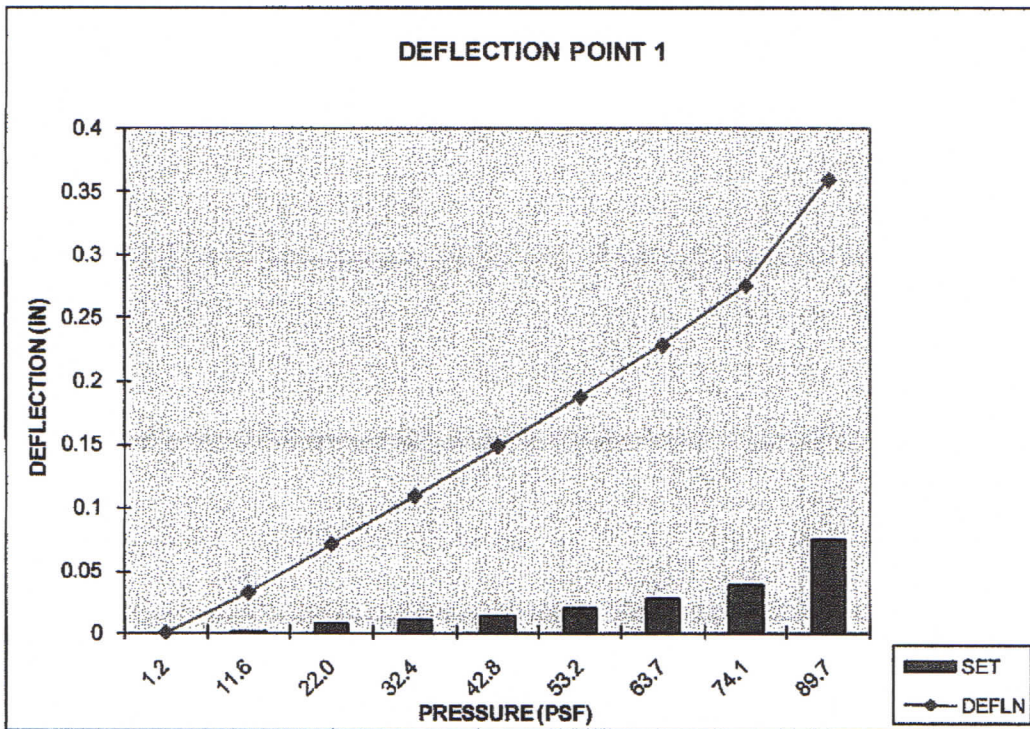
DEFLECTION DIAL READINGS (INCHES)									
LOAD (PSF)	D-1	D-2	D-3	D-4	D-5	D-6	D-7	D-8	REMARKS
1.2	0	0	0	0	0	0	0	0	PANEL WT.
11.6	0.032	0.103	0.039	0.086	0.029	0.116	0.037	0.095	
1.2	0.002	0.02	0.001	0.007	0.004	0.025	0.01	0.026	PANEL WT.
22.0	0.071	0.219	0.087	0.177	0.063	0.245	0.074	0.21	
1.2	0.007	0.03	0.003	0.026	0.008	0.038	0.017	0.037	PANEL WT.
32.4	0.109	0.332	0.134	0.261	0.094	0.356	0.118	0.315	
1.2	0.01	0.046	0.006	0.03	0.011	0.053	0.02	0.051	PANEL WT.
42.8	0.148	0.442	0.178	0.362	0.13	0.466	0.163	0.421	
1.2	0.014	0.07	0.009	0.037	0.017	0.073	0.024	0.076	PANEL WT.
53.2	0.187	0.546	0.22	0.538	0.165	0.572	0.21	0.524	
1.2	0.02	0.096	0.013	0.047	0.022	0.096	0.029	0.099	PANEL WT.
63.7	0.228	0.65	0.264	0.632	0.204	0.675	0.255	0.622	
1.2	0.027	0.122	0.02	0.067	0.031	0.129	0.034	0.129	PANEL WT.
74.1	0.275	0.75	0.312	0.734	0.253	0.775	0.308	0.719	
1.2	0.038	0.154	0.031	0.087	0.045	0.163	0.047	0.159	PANEL WT.
89.7	0.359	0.9	0.394	0.952	0.347	0.936	0.407	0.865	
1.2	0.075	0.203	0.053	0.398	0.091	0.224	0.092	0.204	PANEL WT.

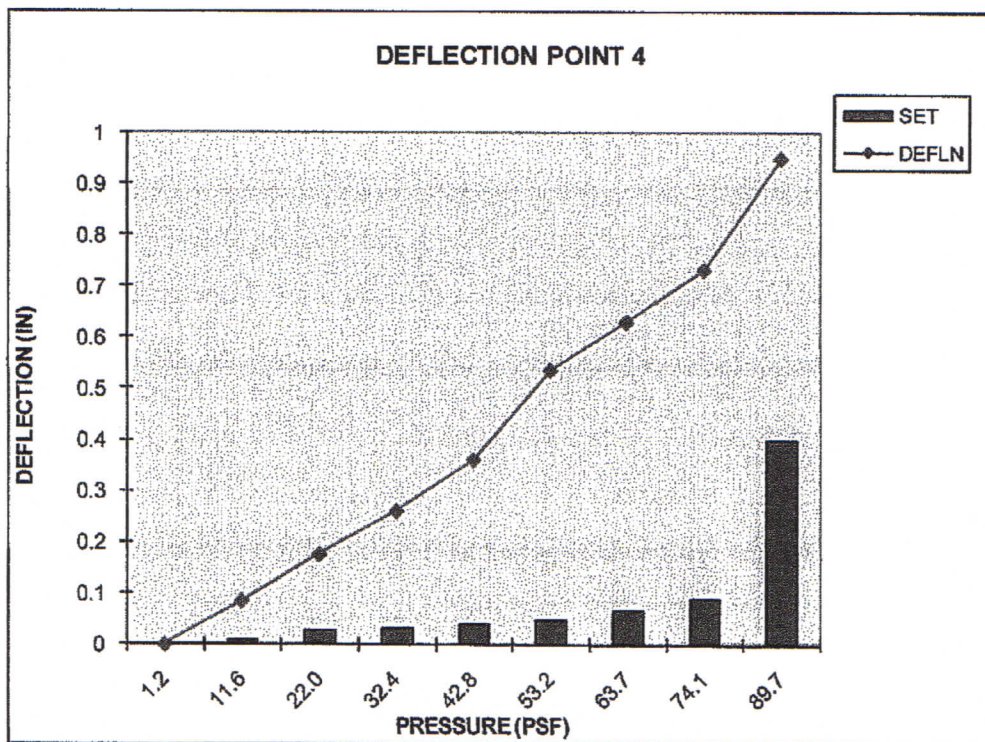
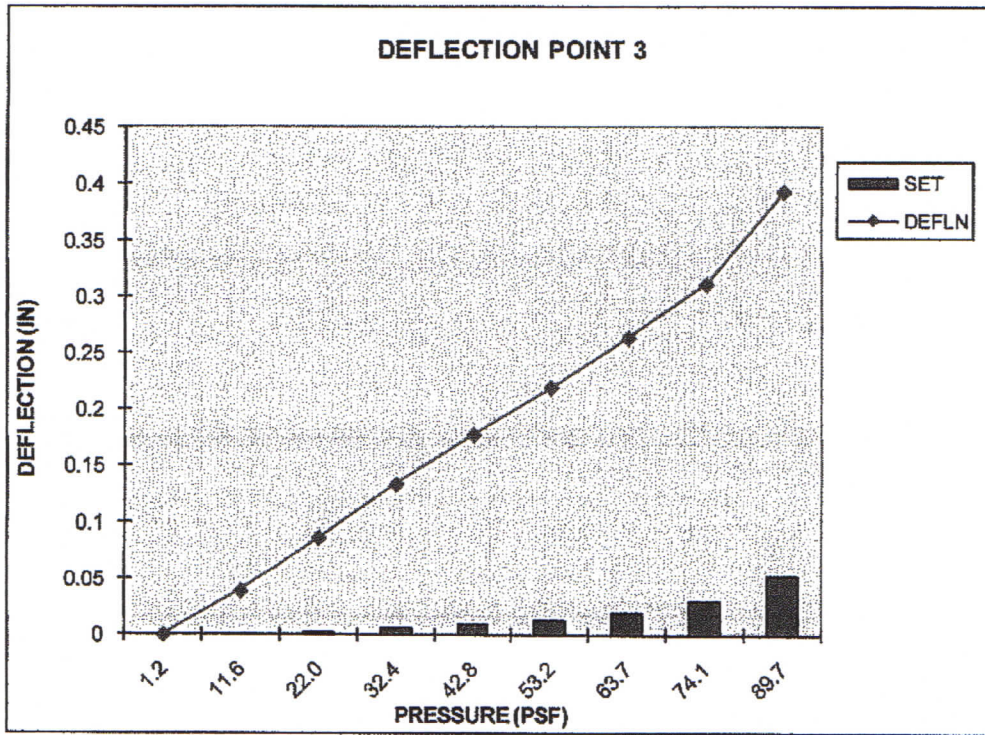
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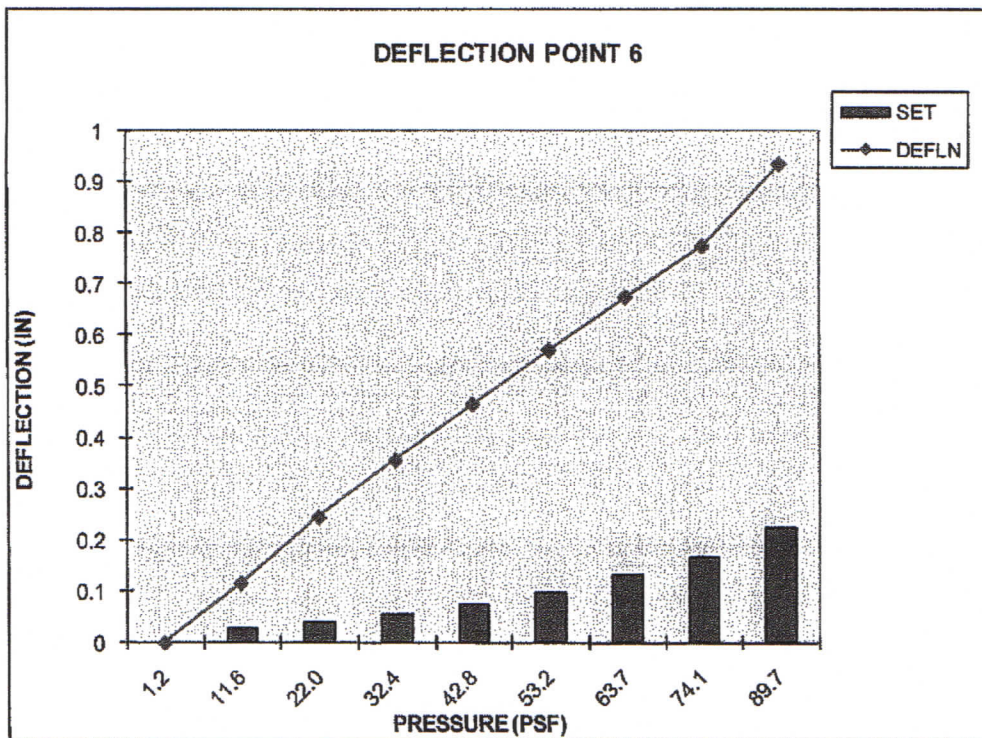
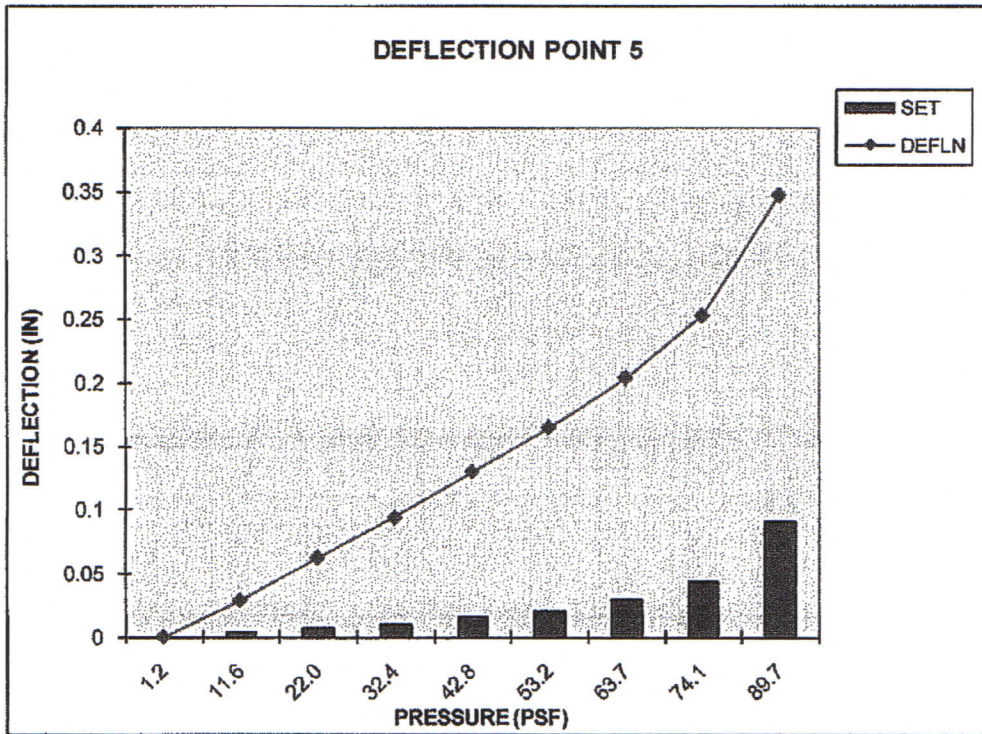
Maximum Test Load (held for 1 min.) = 178.1 psf * (No Failure)

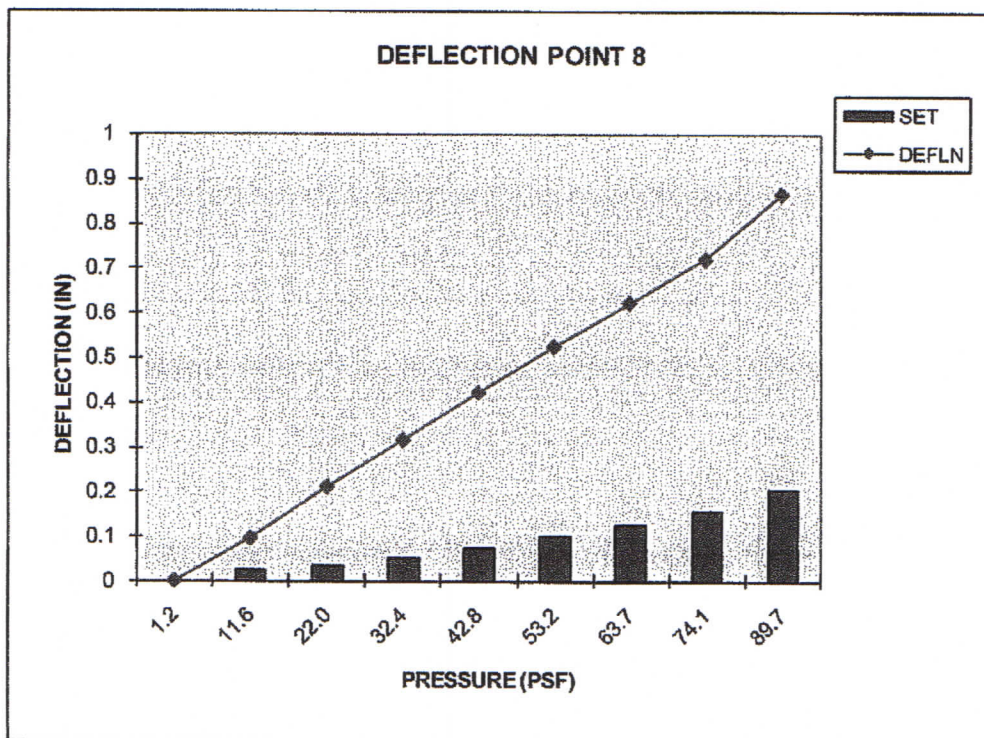
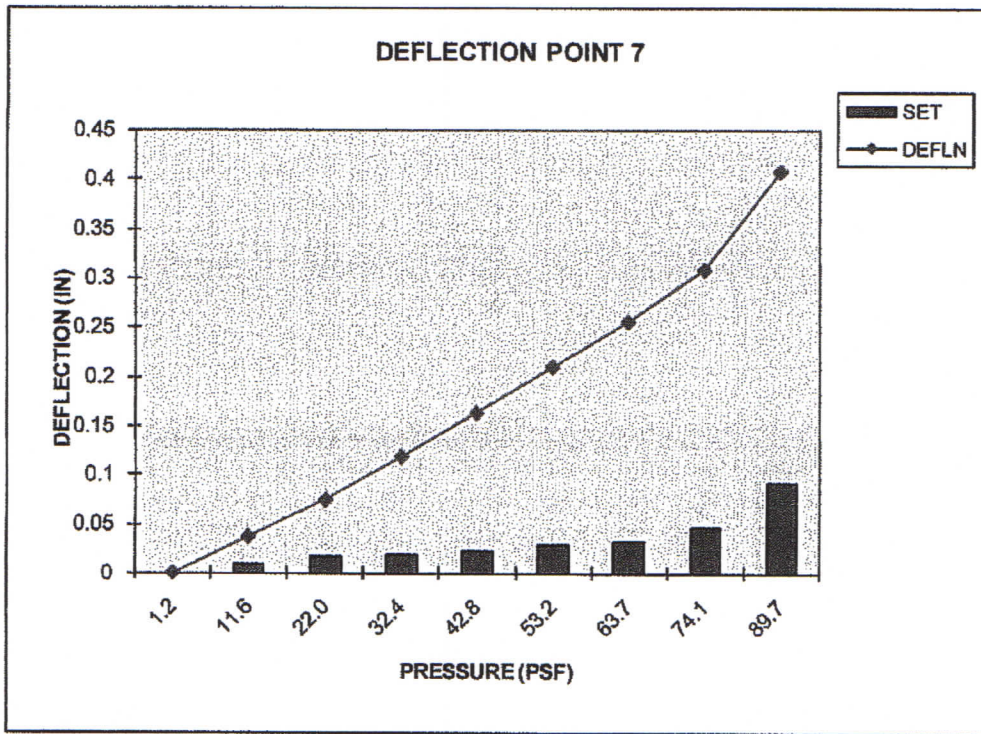
Ultimate Test Load = 183.3 psf * (Panel Seam Disengagement)

* Includes panel dead load.

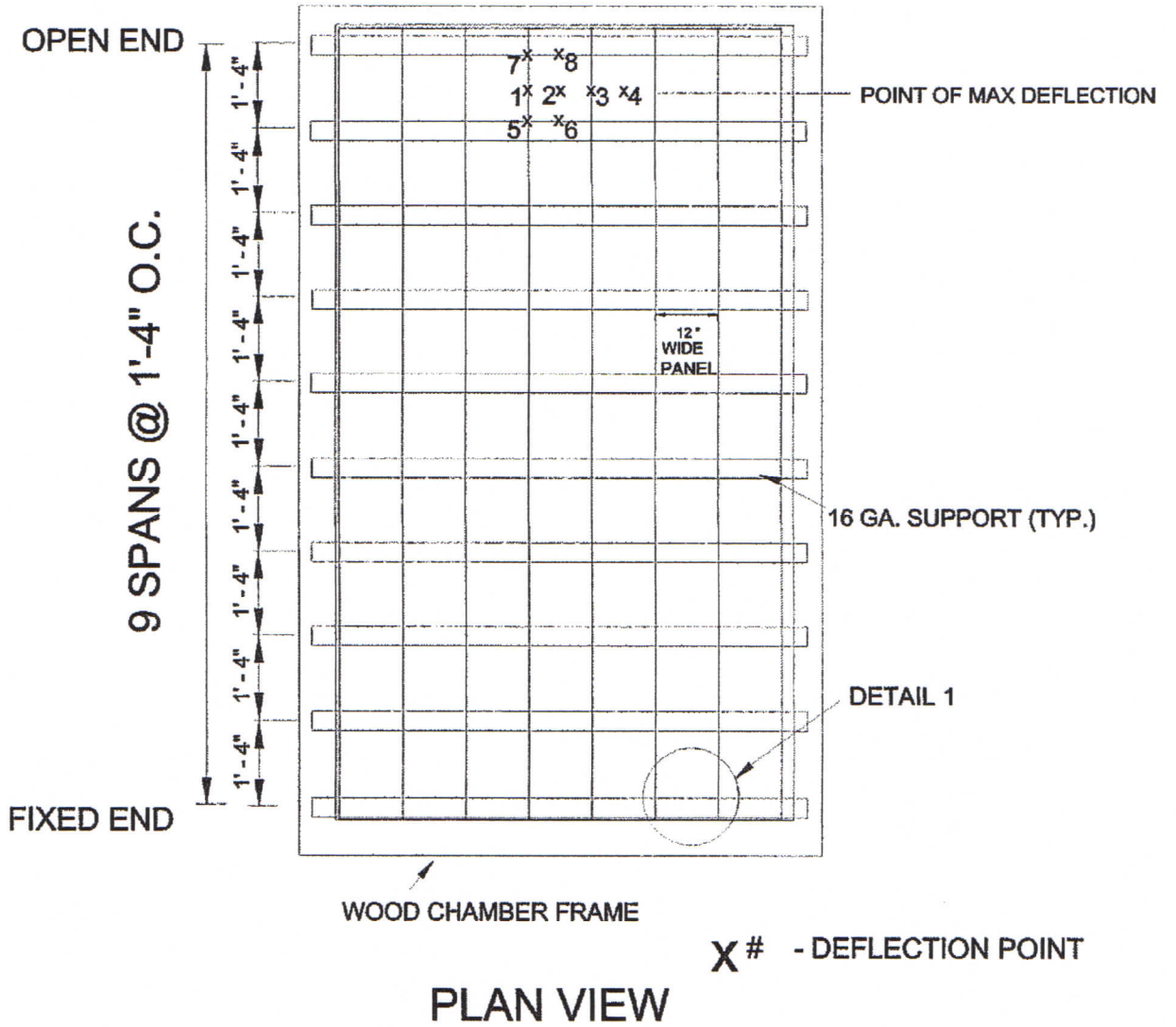








TEST #1



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TEST #2

Specimen: HWP-12S Wall Panel, 12"(nominal) Panel Width, 24 Ga. Steel

Clip Spacing: 4 ft o/c

NEGATIVE (UPLIFT) TEST PRESSURE

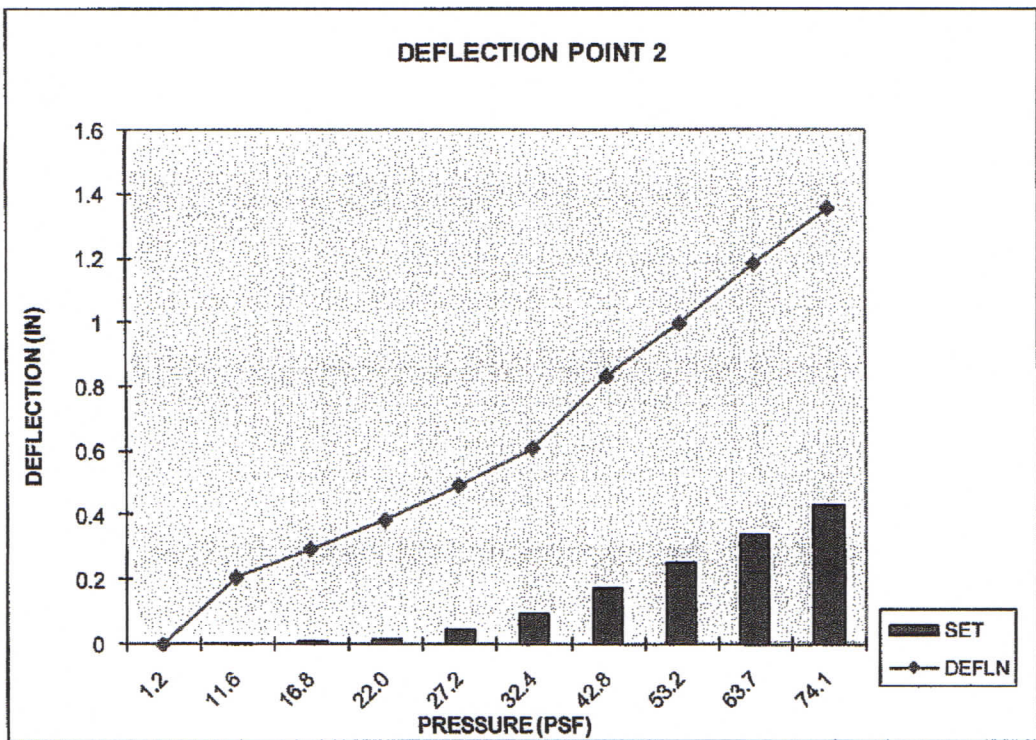
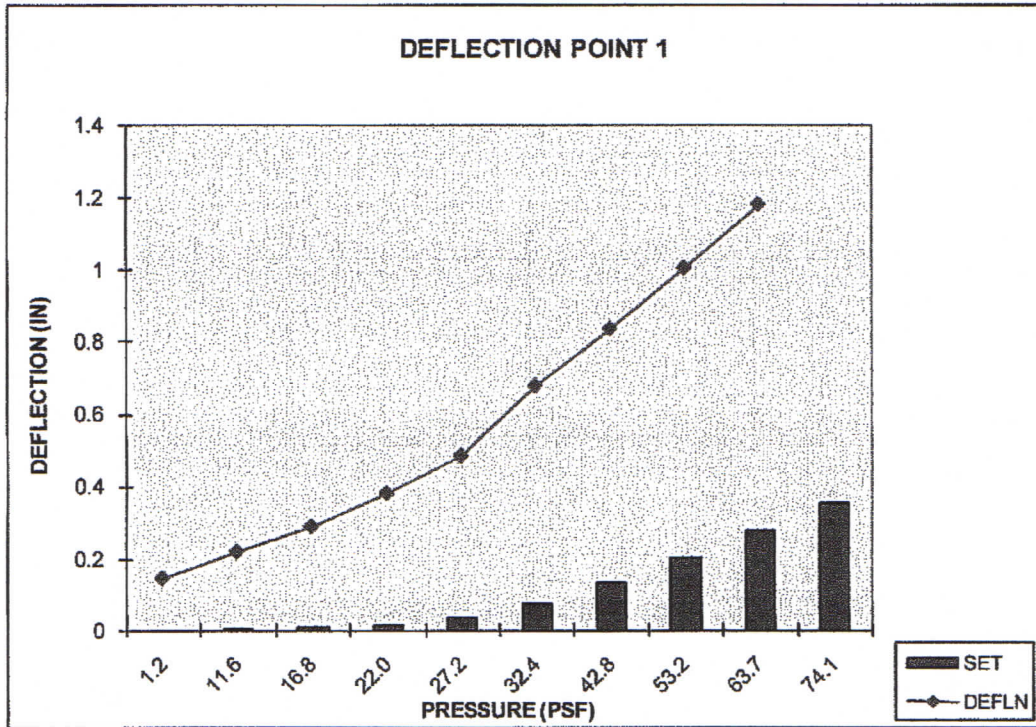
LOAD (PSF)	DEFLECTION DIAL READINGS (INCHES)								REMARKS
	D-1	D-2	D-3	D-4	D-5	D-6	D-7	D-8	
1.2	0	0	0	0	0	0	0	0	PANEL WT.
11.6	0.144	0.208	0.147	0.184	0.129	0.203	0.091	0.18	
1.2	0.004	0.005	0.004	0.01	0.003	0.006	0.003	0.006	PANEL WT.
16.8	0.219	0.296	0.22	0.274	0.189	0.289	0.129	0.232	
1.2	0.011	0.013	0.011	0.024	0.009	0.017	0.006	0.013	PANEL WT.
22.0	0.289	0.385	0.286	0.361	0.255	0.394	0.187	0.308	
1.2	0.017	0.017	0.014	0.031	0.016	0.026	0.008	0.019	PANEL WT.
27.2	0.381	0.492	0.382	0.466	0.355	0.523	0.225	0.389	
1.2	0.039	0.048	0.034	0.05	0.049	0.066	0.02	0.037	PANEL WT.
32.4	0.483	0.608	0.483	0.581	0.45	0.649	0.29	0.488	
1.2	0.076	0.095	0.072	0.092	0.097	0.122	0.039	0.07	PANEL WT.
42.8	0.676	0.832	0.677	0.791	0.629	0.863	0.428	0.693	
1.2	0.134	0.174	0.13	0.158	0.164	0.167	0.084	0.139	PANEL WT.
53.2	0.834	0.996	0.834	0.959	0.775	1.046	0.54	0.861	
1.2	0.205	0.254	0.199	0.231	0.224	0.233	0.149	0.223	PANEL WT.
63.7	1.004	1.182	0.999	1.138	0.93	1.243	0.67	1.019	
1.2	0.281	0.337	0.27	0.318	0.291	0.328	0.227	0.314	PANEL WT.
74.1	1.179	1.354	1.169	1.314	1.106	1.431	0.796	1.173	
1.2	0.355	0.429	0.349	0.41	0.372	0.457	0.294	0.404	PANEL WT.

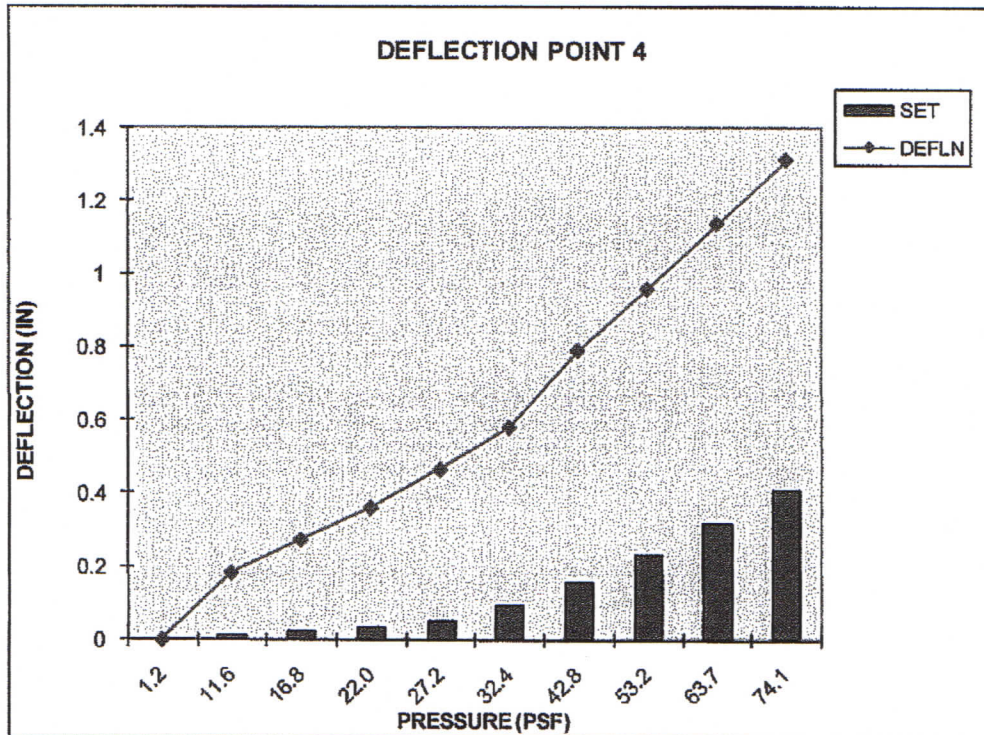
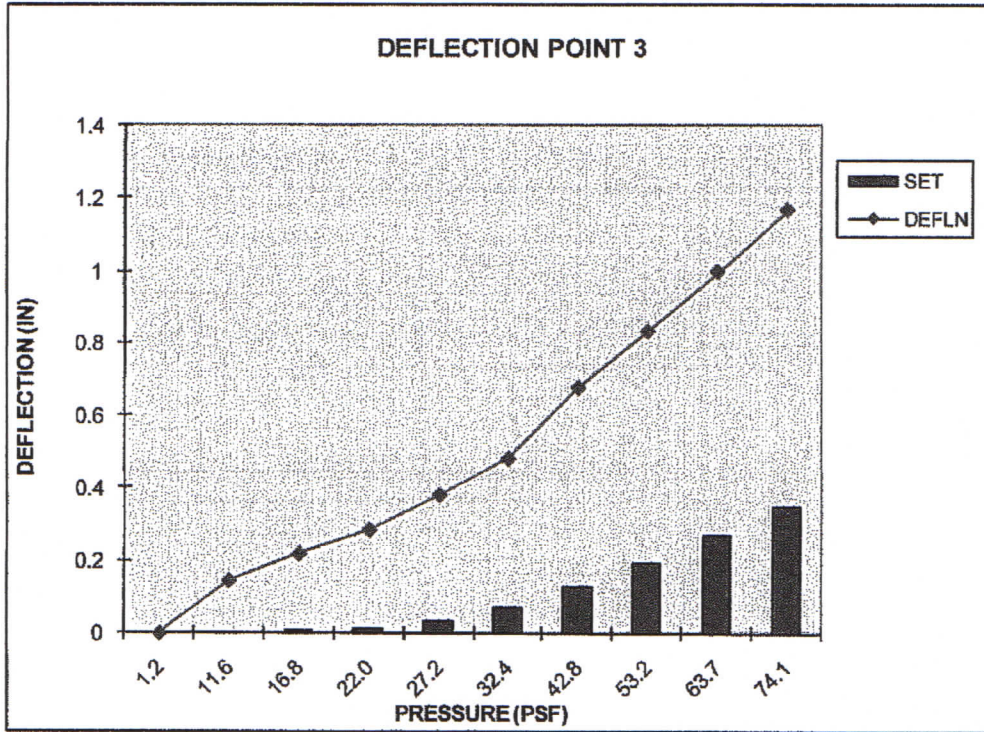
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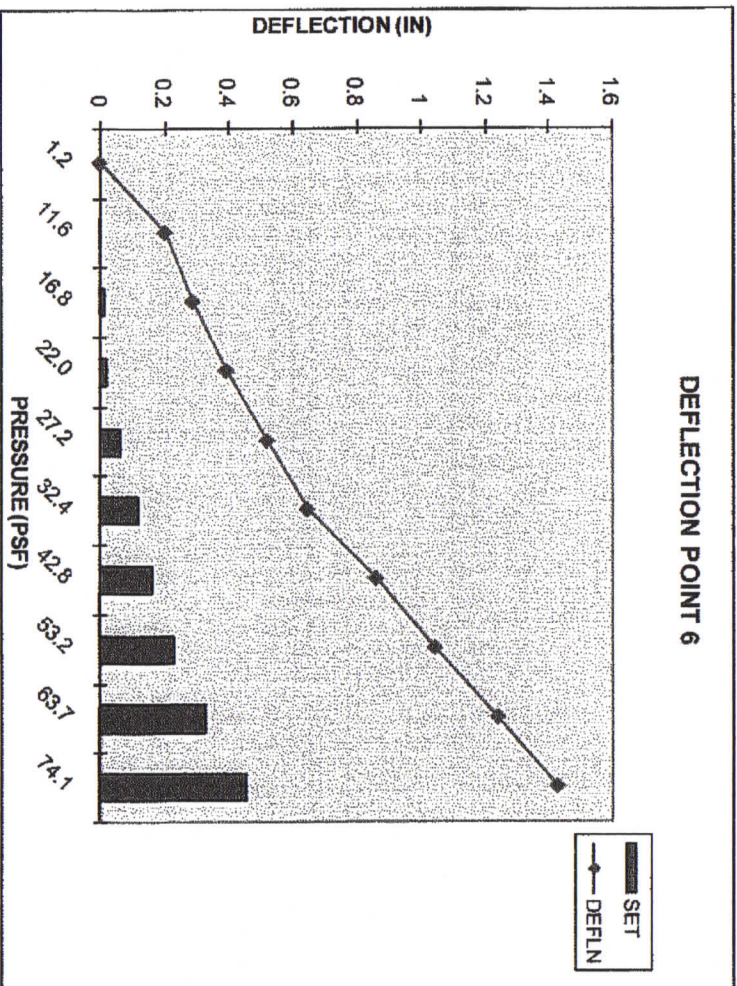
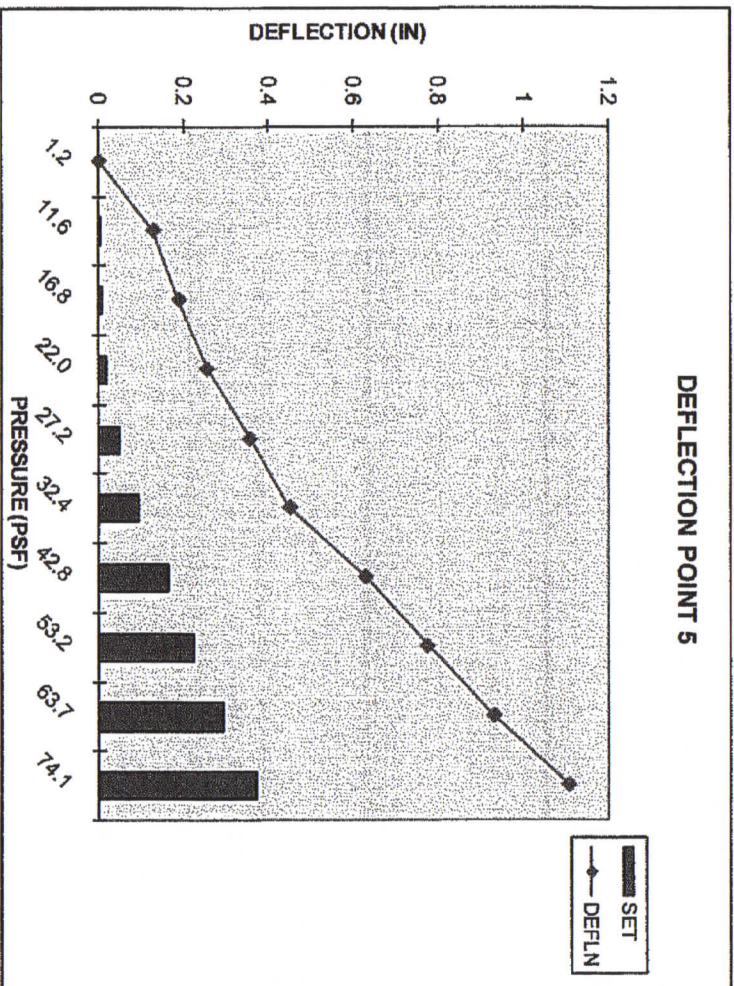
Maximum Test Load (held for 1 min.) = 94.8 psf * (No Failure)

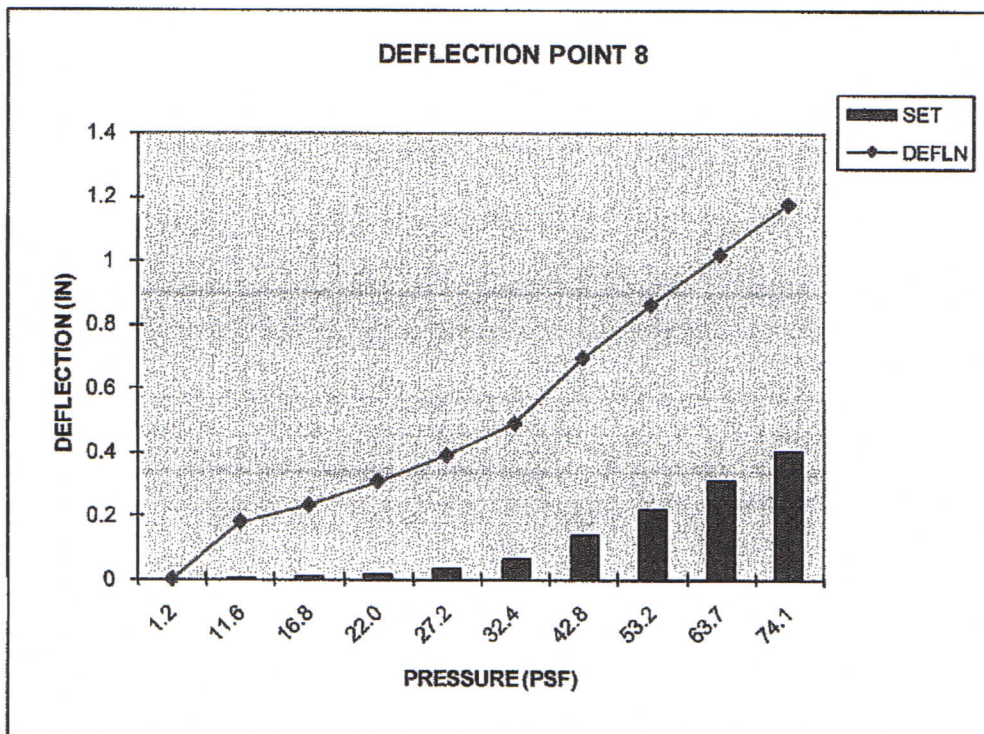
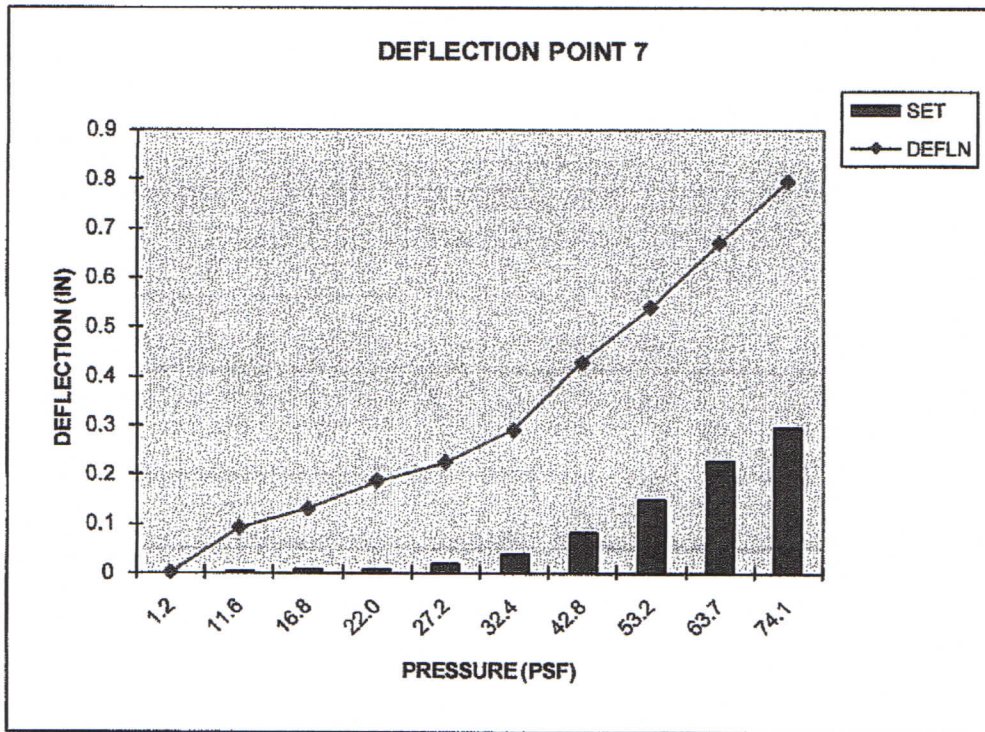
Ultimate Test Load (failure) = 95.4 psf * (Panel Seam disengagement)

* Includes panel dead load.

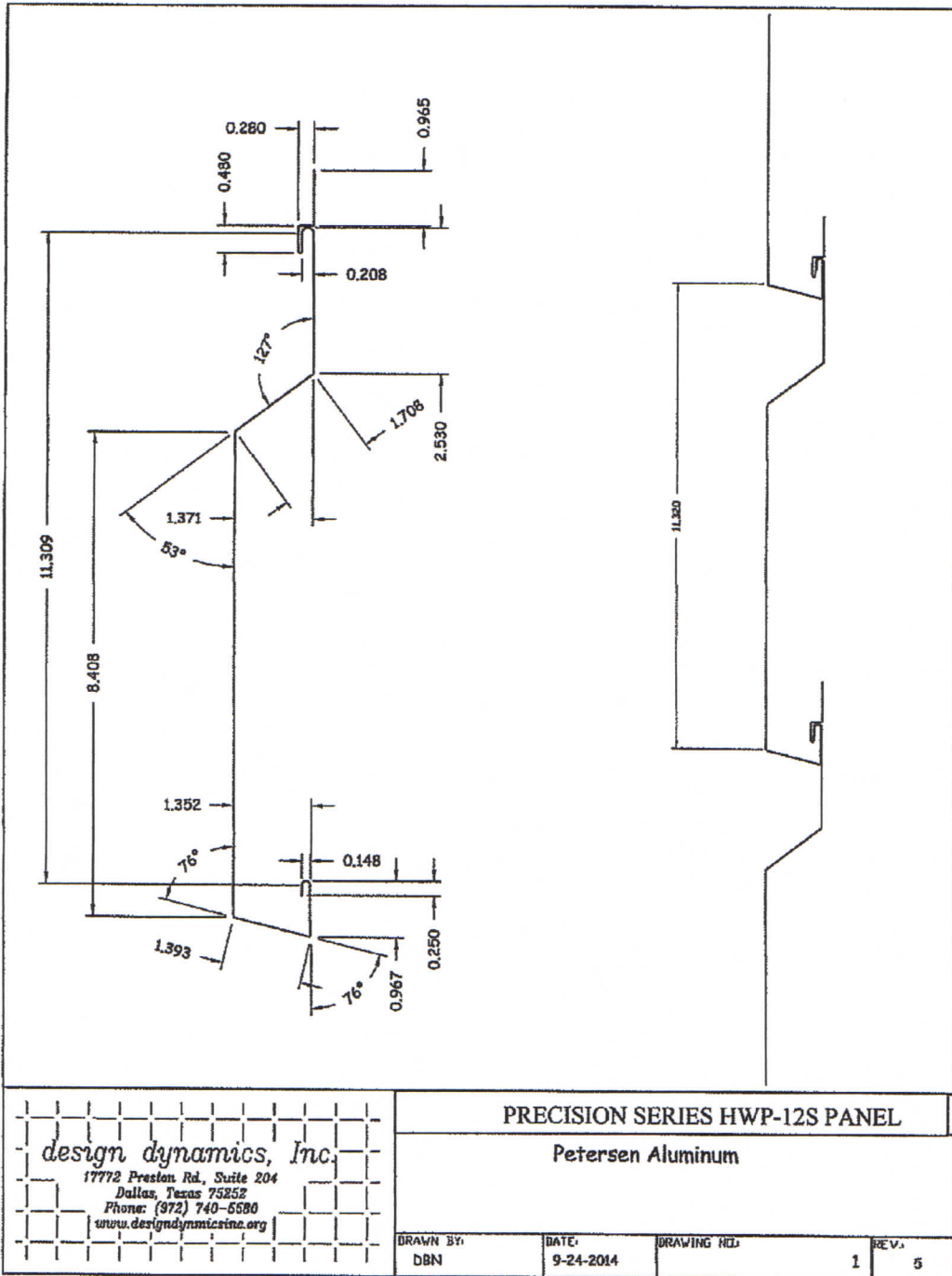






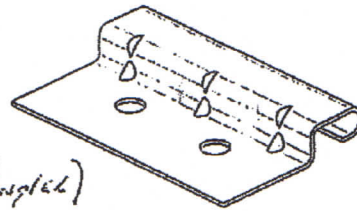


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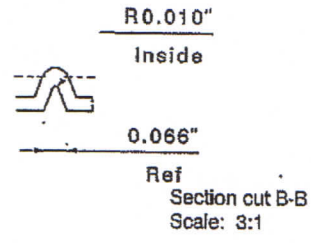
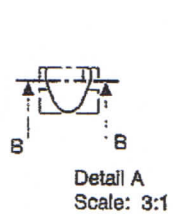
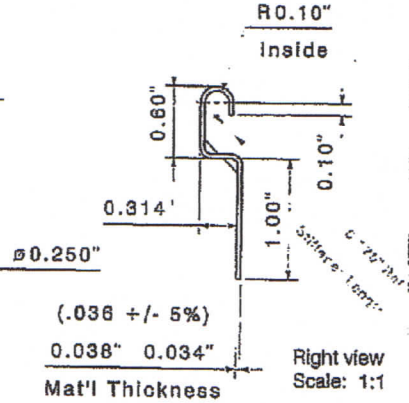
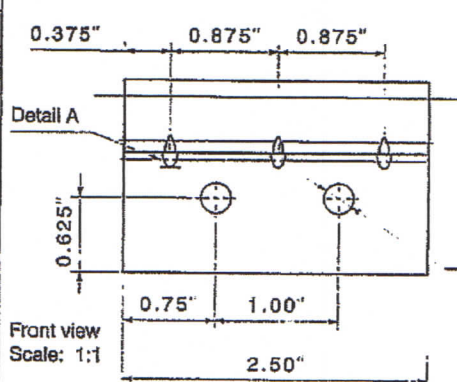
CUSTOMER APPROVAL:
 My signature on this print indicates approval of all the information shown (or as amended hereon) and that items made to these specifications will be accepted

NAME: [Signature] (T. A. [Signature])
 DATE: 4/12/11



Isometric view
 Scale: 1:1

METRIC UNITS (mm)	
Regular	A-1 >100 ± 0.1
Optional	A-2 10.0 ± 0.2
	B-1 20 ± 0.2
TOLERANCE (unless otherwise noted)	
Fractional	F ± 0.005
Decimal	D ± 0.010
Small	S ± 0.002
Large	L ± 0.005
Small	S ± 0.002
Large	L ± 0.005
INCLUDE UNITS (unless noted)	
Fractional	F ± 0.005
Decimal	D ± 0.010
Small	S ± 0.002
Large	L ± 0.005
CONVERTIBILITY ACCURACY	
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Material: Material Spec: Surface Treatment: Performance: Scale:	G-90 Galv Commercial Quality As Shown Above	SFS P.O. Box 6336 Wynnton, PA 18810 T. 610.376.5751 F. 610.376.0932	Description: Drawing No.: Drawn By: Date:	Peteresen Horizontal Wall Panel Clip XP-1806 scda 4/15/2011
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Project No. T269-15

TENSILE TEST REPORT

Client: Petersen Aluminum
10551 PAC Rd.
Tyler, TX. 75707

Test Date: 9-30-15

Test Method: ASTM A370-10

Material Description: HWP-12S Wall Panel, 12"(nominal) Panel Width, 24 Ga. Steel

Sample No.	Width (in)	Thickness (in)	Yield Load (lb)	Max. Load (lb)	0.2% Offset Yield Strength (psi)	Tensile Strength (psi)	Elongation (% in 2 inches)
0093-15	0.502	0.023	641.3	743.9	55,546	64,430	25.6

Equipment Used: Tensile Machine #QT7-061196-020
Caliper #1074379
Extensometer #10311744D
Micrometer #110596927